

Optical Fibre Cable Technical Specification

Aerial Cable

ADSS-PE-800M-nB1.3

Yangtze Optical Fibre and Cable Joint Stock Limited Company

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Customer Approval			
	Name	Signature	Date
Approved by			

1. General

1.1 Scope

This Specification covers the design requirements and performance standard for the supply of optical fibre cable in the industry. YOFC ensures a stable quality control system for our cable products through several programs including ISO 9001, ISO 14001 and OHS.

Cable type	Application
ADSS-PE-800M-nB1.3 n represents the fibre count	Self-supporting aerial installation

1.2 Reference

The cable offered by YOFC are designed, manufactured and tested according to the standards as follows:

ITU-T G.652	Characteristics of a single-mode optical fibre
IEC 60794-1-1	Optical fibre cables - part 1-1 - Generic specification-General
IEC 60794-1-21	Optical fibre cables - part 1-2 - Generic specification-Basic optical cable test procedure-Mechanical test methods
IEC 60794-1-22	Optical fibre cables - part 1-2 - Generic specification-Basic optical cable test procedure-Environmental test methods
IEC 60794-3	Optical fibre cables - part 3 - Sectional specification-Outdoor cables
IEC 60794-4-20	Aerial optical cables along electrical power lines - Family specification for ADSS (All Dielectric Self Supported) optical cables

1.3 Life Time

Optical fibre cables supplied in compliance with this specifications is capable to withstand the typical service condition for a period of twenty-five (25) years without detriment to the operation characteristics of the cable.

1.4 Application

Item	Value
Max. pole distance	800M
Operation temperature	-40°C~+70°C
Installation temperature	-40°C~+70°C
Storage temperature	-40°C~+70°C
Static bending radius	10 times the cable diameter
Dynamic bending radius	20 times the cable diameter

2. Optical Fibre

Optical Fibres supplied in this specification meet the requirements of ITU-T G.652.D

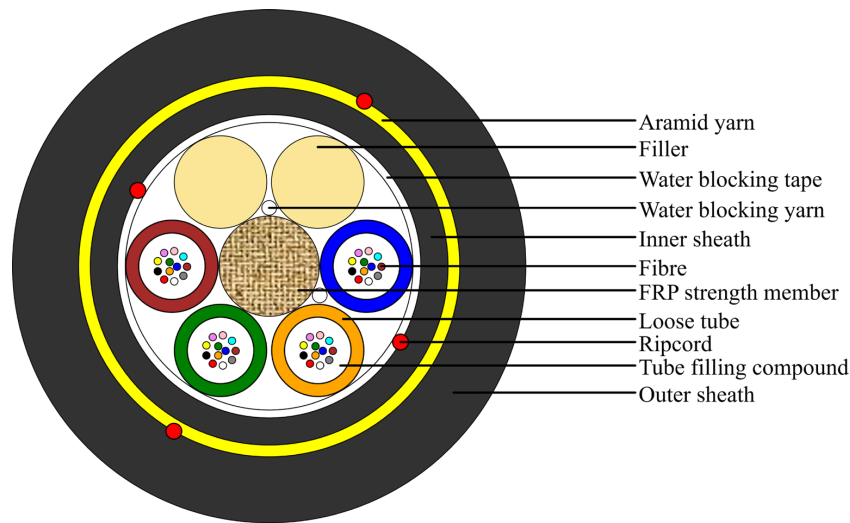
Parameter	Specification
MFD (1310 nm)	8.7~9.5 μm
Cladding diameter	125 $\pm$ 0.7 μm
Fibre diameter	235~255 μm , with UV coating, and colored to: 250 $\pm$ 15 μm
Core/cladding concentricity error	$\leq$ 0.6 μm
Coating/cladding concentricity error	$\leq$ 12.0 μm
Cladding non circularity	$\leq$ 1.0%
Cut off wavelength	$\lambda_{cc} \leq$ 1260 nm
Attenuation coefficient	1310 nm: 0.35 dB/km max after cabling 1550 nm: 0.21 dB/km max after cabling
Bending-loss performance of optical fibre @ 1550 nm & 1625 nm	$\leq$ 0.05dB (100 turns around a mandrel of 60 mm diameter)
Polarization mode dispersion maximum individual fibre	$\leq$ 0.2 ps/ $\sqrt{\text{km}}$
Polarization mode dispersion link value	$\leq$ 0.1 ps/ $\sqrt{\text{km}}$
Zero-dispersion wavelength	1300~1324 nm
Zero-dispersion slope	$\leq$ 0.092 ps/nm ² ·km

3. Optical Cable

3.1 Technical Characteristics

- The unique second coating and stranding technology provide the fibres with enough space and bending endurance, which ensure good optical property of the fibres in the cable
- Accurate process control ensures good mechanical and temperature performance
- High quality raw material guarantees the long service life of cable

3.2 Cross Section of Cable



ADSS-PE-800M-48B1.3

Structure of other fibre counts referred to 3.4

Schematic for reference only

3.3 Fibre and Loose Tube Identification

The color code of fibres and loose tube will be identification in accordance with the following color sequence, other sequence also is available.

	1	2	3	4	5	6
Color code	Blue	Orange	Green	Brown	Grey	White
	7	8	9	10	11	12
	Red	Black	Yellow	Violet	Pink	Aqua

The color of the fillers will be natural.

3.4 Dimensions and Descriptions

The standard optical cable structure is shown in the following table, other structure and fibre count are also available according to customer requirements.

Item	Contents	Value		
		6/12/24	48	96
Span		800M		
Structure	Type	1+6	1+6	1+8
Loose tube	Fibre count/tube	6	12	12
	Outer diameter (mm)	2.1	2.4	2.4
Central strength member	Material	FRP		
	Diameter (mm)	2.25	2.6	3.0
	PE layer diameter (mm)	/	/	4.2
Water blocking	Material	Water blocking yarn and tape		
Inner Sheath	Material	MDPE		
	Color	Black		
	Thickness (mm)	Nominal: 0.8		
Peripheral strength member	Material	Aramid yarn		
Outer Sheath	Material	HDPE		
	Color	Black		
	Thickness (mm)	Nominal: 1.8		
Ripcord	Number	2+2		
	Color	Red		
Cable diameter(mm) Approx.		13.1	13.9	15.7
Cable weight(kg/km) Approx.		130	145	185

3.5 Main Mechanical and Environmental Performance

Main mechanical performance

Value	Max allowable tension(N)	Crush(N/100mm)
6/12/24	11400	2000
48	12300	2000
96	14600	2000

Environmental and installation condition

Span	Max. wind speed	Max. ice thickness	Initial Installation sag	Temperature
800M	25m/s	0	2.5%	-40°C~+70°C

4. Mechanical, Physical and Environmental Test Characteristics

The mechanical and environmental performance of the cable are in accordance with the following table.
Unless otherwise specified, all attenuation measurements required in this section shall be performed at 1550 nm.

Items	Test Method	Requirements
Tension	IEC 60794-1-21-E1 Load: According to 3.5 Sample length: Not less than 50m. Duration time: 1min.	Additional attenuation: ≤ 0.05 dB after test No damage to outer jacket and inner elements
Crush	IEC 60794-1-21-E3A Load: According to 3.5 Duration of load: 1min	Additional attenuation: ≤ 0.05 dB after test No damage to outer jacket and inner elements
Impact	IEC 60794-1-21-E4 Radius: 300 mm Impact energy: 10J Impact number: 1 Impact points: 3	Additional attenuation: ≤ 0.1 dB No damage to outer jacket and inner elements
Repeated bending	IEC 60794-1-21-E6 Bending radius: 20 *D Cycles: 25 Load: 150N	Additional attenuation: ≤ 0.05 dB No damage to outer jacket and inner elements
Torsion	IEC 60794-1-21-E7 Cycles: 10 Length under test: 1 m Turns: $\pm 180^\circ$ Load: 150N	Additional attenuation: ≤ 0.1 dB No damage to outer jacket and inner elements
Water Penetration	IEC 60794-1-22-F5 Time: 24 hours Sample length: 3m Water height: 1m	No water leakage.
Temperature cycling	IEC 60794-1-22-F1 Sample length: at least 1000m Temperature range: $-40^\circ\text{C} \sim +70^\circ\text{C}$ Cycles: 2 Temperature cycling test dwell time: 12 hours	The change in attenuation coefficient shall be less than 0.05 dB/km.
Other parameters	According to IEC 60794-1	

5. Packaging and Drum

5.1 Cable Sheath Marking

Unless otherwise specified, the cable sheath marking shall be as follows:

- ☐ Color: white
- ☐ Contents: YOFC, the year of manufacture, the type of cable, cable number, length marking
- ☐ Interval: 1m

Outer sheath marking legend can be changed according to user's requests.

5.2 Reel Length

Standard reel length: 2/3/4 km/reel, other length is also available.

5.3 Cable Drum

The cables are packed in fumigated wooden drums.

5.4 Cable Packing

Both ends of the cable will be sealed with suitable plastic caps to prevent the entry of moisture during shipping, handling and storage. The inner end is available for testing.